

# Texture evolution for multilayer steel with multi-scale heterogeneous structure after various tensile deformation

刘宝玺<sup>1)</sup>于文星<sup>1)</sup>徐平光<sup>2)</sup>

Baoxi LIU

Wenxing YU

Pingguang XU

<sup>1)</sup> 河北工业大学<sup>1)</sup> 河北工业大学<sup>2)</sup> 原子力機構

**Abstract:** Conventional strengthening metals always has the disadvantage of sacrificing ductility and toughness, so improving the comprehensive mechanical properties of metals have been the focus of research. In this work, CoCrNi/Maraging multilayer metals with strong interfaces and two-scale grain structures are prepared to achieve a significant enhancement of strength ( $\sim 1800\text{MPa}$ ) and fracture elongation ( $\sim 20\%$ ). The differences in the deformation texture evolution of CoCrNi alloy and Maraging steel components at different tensile strain are analyzed by neutron diffraction experiments to reveal the plastic deformation coordination and strengthening-toughening mechanism of multilayer metals.

**Keywords :** neutron diffraction, texture analysis, multilayer steels, laminate/network structure

## 1. Research Purposes

Neutron diffraction technique is used to study the connection between the plastic deformation behavior of bcc and fcc metals, to reveal the strain-stress partition and deformation coordination of multilayer metals, to break through the premature fracture failure of the traditional multilayer steels with severe plastic instability. It can provide new design ideas for the multilevel and multiscale heterogeneous organization construction of metallic materials.

## 2. Experimental Procedures

The deformation textures of aged CoCrNi/Maraging multilayer metals during various tensile strain 0%, 10% and 15%, were measured using RESA neutron diffraction at JRR-3. The  $10\times 10\times 10\text{ mm}^3$  samples are prepared, and put its RD direction parallel with diffraction direction. In addition, conventional microstructure analysis techniques such as transmission electron microscopy (TEM) and in-situ electron backscatter diffraction (EBSD) were here employed complementarily. The neutron diffraction results were analyzed using the MAUD texture software.

## 3. Results and discussion

The results obtained from neutron diffraction clearly demonstrate distinct texture evolution in the CoCrNi/Maraging multilayer metals during tensile process. Fig. 1 displays the  $(110)\alpha$ ,  $(111)\gamma$ ,  $(200)\gamma$ ,  $(200)\alpha$ ,  $(220)\gamma$  and  $(211)\alpha$  pole figures of CoCrNi/Maraging multilayer metals with different tensile strain. In Fig. 1(a), the CoCrNi layer shows weak  $\{123\}\langle 634\rangle$  and  $\{123\}\langle 634\rangle$  texture, while C350 maraging steel shows weak  $\{112\}\langle 110\rangle$ ,  $\{111\}\langle 112\rangle$ , and  $\{100\}\langle 110\rangle$  texture without tensile deformation. It is worth noting that after different tensile strain of 10% and 15% (Fig. 1(b) and 1(c)), the texture type of CoCrNi layer has changed significantly, especially  $\{110\}\langle 112\rangle$  brass texture and  $\{110\}\langle 001\rangle$  Goss texture, while the texture characteristics of C350 layer are almost unchanged. Meanwhile, the texture intensity is enhanced with the increase of tensile strain. Actually, although the yield strength, ultimate strength, strain hardening and plastic deformation behavior of CoCrNi and C350 maraging steel layer are entirely different, the deformation coordination of CoCrNi/Maraging multilayer metals is rather uniform without obvious periodic necking, tunnel crack and interface delamination, which may be attributed to the localized plastic instability can be delayed by the high strain hardening capacity of CoCrNi layer with low fault stacking energy, resulting into

the formation of hardened Brass texture.

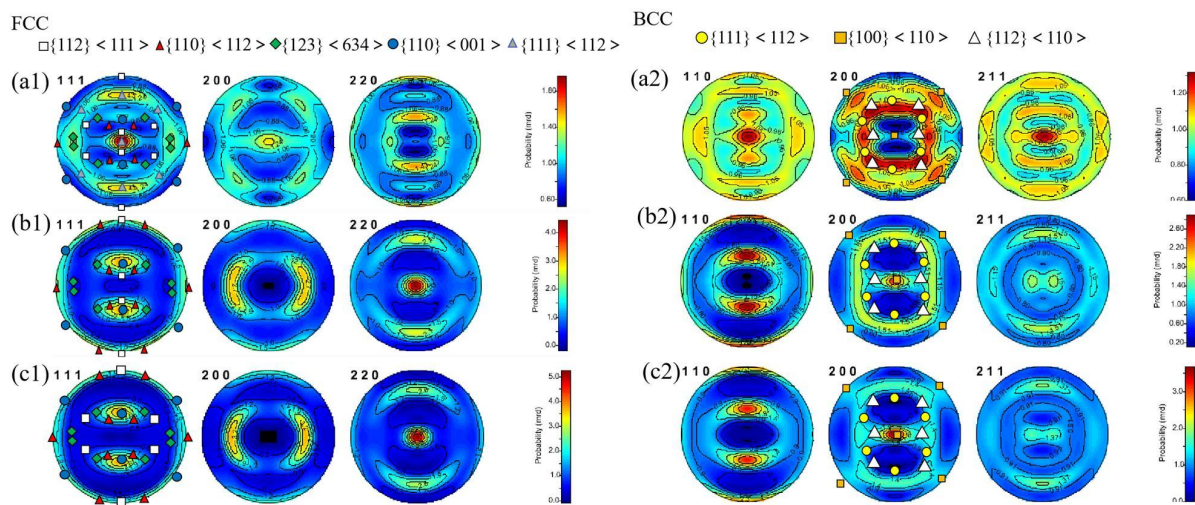


Fig. 1. (110) $\alpha$ , (111) $\gamma$ , (200) $\gamma$ , (200) $\alpha$ , (220) $\gamma$  and (211) $\alpha$  pole figures of CoCrNi/C350 multilayer metals with tensile strain. (a1, a2) 0%, (b1, b2) 10%, (c1, c2) 15%.

#### 4. References

- [1]. W.X. Yu, B.X. Liu\*, J.F. Zhao, Z.M. Lin, S.J. Zheng, F.X. Yin, N. Hu. Improving ductility of multilayer TWIP/Maraging steels through shear bands delocalization and periodic multiple necking. Scripta Mater. 2024, 241: 115865.
- [2]. Z.M. Lin, B.X. Liu\*, K.S. Ming, P.G. Xu, F.X. Yin, S.J. Zheng. Complementary layer thickness effects of Q235 and SUS304 layers of multilayered steels for improving of tensile strength and plasticity simultaneously. Scripta Mater. 2025, 263: 116692.
- [3]. J.F. Zhao, B.X. Liu\*, W.X. Yu, Z.M. Lin, X.C. Lu, X. Zhang, H. Chen. Enhancing strength-ductility synergy of multilayer metals by periodic necking: Experiments and simulations. Mechanics of Materials. 2025, 201: 105210.
- [4]. B. X. Liu\*, Q. An, Y. F. Ge, F. X. Yin, B. Y. Zhang, W.X. Yu, Deformation Behavior and Strengthening Mechanisms of Multilayer SUS304/Cr17 Steels with Laminate/Network Interface, Metallurgical and Materials Transactions A. 2020.
- [5]. W.X. Yu, B.X. Liu\*, X.P. Cui, Y.C. Dong, X. Zhang, J.N. He, C.X. Chen, F.X. Yin. Revealing extraordinary strength and toughness of multilayer TWIP/ Maraging steels, Materials Science & Engineering A, 2018, 727:70-77.
- [6]. W.X. Yu, B.X. Liu\*, J.N. He, C.X. Chen, W. Fang, F.X. Yin. Microstructure characteristics, strengthening and toughening mechanism of rolled and aged multilayer TWIP/maraging steels, Materials Science and Engineering A, 2019, 767:138426.
- [7]. B.Y. Zhang, B.X. Liu\*, J.N. He, W. Fang, F.Y. Zhang, X. Zhang, C.X. Chen, F.X. Yin. Microstructure and mechanical properties of SUS304/Q235 multilayer steels fabricated by roll bonding and annealing, Materials science and Engineering A, 2018, 740-741.
- [8]. Xu, P.G.; Harjo, S.; Ojima, M.; Suzuki, H.; Ito, T.; Gong, W.; Vogel, S. C.; Inoue, J.; Tomota, Y.; Aizawa, K.; Akita, K., High stereographic resolution texture and residual stress evaluation using time-of-flight neutron diffraction. J Appl Crystallogr 2018, 51 (3), 746-760.